

# SAFETY DATA SHEET

## Carbon Conductive Paste

### Section 1. Identification

**GHS product identifier** : Carbon Conductive Paste  
**Product code** : 05065-AB  
**Other means of identification** : SPI # 05065-AB Carbon Paste  
**Product type** : Liquid.

#### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Laboratory reagent.  
**Area of application** : Industrial applications, Professional applications.

**Supplier's details** : SPI Supplies Division Structure Probe, Inc.  
206 Garfield Ave. West Chester, PA 19380  
United States

Telephone: 1-(610)-436-5400  
<http://www.2spi.com>

**e-mail address of person responsible for this SDS** : SDS@2spi.com

**Emergency telephone number (with hours of operation)** : SPI Supplies / Structure Probe Inc.  
Phone: 1-610-436-5400  
1-484-313-4165 (24/7)

### Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).  
**Classification of the substance or mixture** : H225 FLAMMABLE LIQUIDS - Category 2  
H315 SKIN IRRITATION - Category 2  
H318 SERIOUS EYE DAMAGE - Category 1  
H336 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)  
(Narcotic effects) - Category 3  
H373 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) -  
Category 2

#### GHS label elements

##### **Hazard pictograms**



##### **Signal word**

: Danger

## Section 2. Hazards identification

<b>Hazard statements</b>	<ul style="list-style-type: none"> <li>: H225 - Highly flammable liquid and vapor.</li> <li>H315 - Causes skin irritation.</li> <li>H318 - Causes serious eye damage.</li> <li>H336 - May cause drowsiness or dizziness.</li> <li>H373 - May cause damage to organs through prolonged or repeated exposure. (liver)</li> </ul>
<b>Precautionary statements</b>	
<b>Prevention</b>	<ul style="list-style-type: none"> <li>: P280 - Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection.</li> <li>P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.</li> <li>P271 - Use only outdoors or in a well-ventilated area.</li> <li>P260 - Do not breathe vapor.</li> <li>P264 - Wash thoroughly after handling.</li> </ul>
<b>Response</b>	<ul style="list-style-type: none"> <li>: P314 - Get medical advice or attention if you feel unwell.</li> <li>P304 + P340, P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell.</li> <li>P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.</li> <li>P332 + P313 - If skin irritation occurs: Get medical advice or attention.</li> <li>P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.</li> </ul>
<b>Storage</b>	<ul style="list-style-type: none"> <li>: P405 - Store locked up.</li> <li>P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.</li> </ul>
<b>Disposal</b>	<ul style="list-style-type: none"> <li>: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.</li> </ul>
<b>Hazards not otherwise classified</b>	: None known.
<b>Hazards identified when used</b>	: No known significant effects or critical hazards.

## Section 3. Composition/information on ingredients

<b>Substance/mixture</b>	: Mixture
<b>Other means of identification</b>	: SPI # 05065-AB Carbon Paste

Ingredient name	Synonyms	%	Identifiers
Isopropyl alcohol	-	≥40 - ≤55	CAS: 67-63-0
Graphite	-	≥15 - ≤25	CAS: 7782-42-5
butan-1-ol	-	≥5 - ≤15	CAS: 71-36-3
1-methoxy-2-propanol	-	≥5 - ≤15	CAS: 107-98-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.**

**Occupational exposure limits, if available, are listed in Section 8.**

## Section 4. First aid measures

### Description of necessary first aid measures

**Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

**Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

**Eye contact** : Causes serious eye damage.

**Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

**Skin contact** : Causes skin irritation.

**Ingestion** : Can cause central nervous system (CNS) depression.

#### Over-exposure signs/symptoms

**Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

**Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness

**Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur

**Ingestion** : Adverse symptoms may include the following:  
stomach pains

## Section 4. First aid measures

### Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** : No specific treatment.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet.

### **Specific hazards arising from the chemical**

**Hazardous thermal decomposition products** : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

: Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
smoke

### **Special protective actions for fire-fighters**

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

### **Special protective equipment for fire-fighters**

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

## Section 6. Accidental release measures

### Methods and materials for containment and cleaning up

<b>Small spill</b>	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
<b>Large spill</b>	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

## Section 7. Handling and storage

### Precautions for safe handling

<b>Protective measures</b>	: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
<b>Advice on general occupational hygiene</b>	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

<b>Conditions for safe storage, including any incompatibilities</b>	: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
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## Section 8. Exposure controls/personal protection

### Control parameters

### Occupational exposure limits

## Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
Isopropyl alcohol	<p><b>ACGIH TLV (United States, 1/2025)</b> A4.            TWA 8 hours: 200 ppm.            STEL 15 minutes: 400 ppm.</p> <p><b>NIOSH REL (United States, 10/2020)</b>            TWA 10 hours: 400 ppm.            TWA 10 hours: 980 mg/m<sup>3</sup>.            STEL 15 minutes: 500 ppm.            STEL 15 minutes: 1225 mg/m<sup>3</sup>.</p> <p><b>OSHA PEL (United States, 5/2018)</b>            TWA 8 hours: 400 ppm.            TWA 8 hours: 980 mg/m<sup>3</sup>.</p> <p><b>CAL OSHA PEL (United States, 1/2025)</b>            STEL 15 minutes: 1225 mg/m<sup>3</sup>.            STEL 15 minutes: 500 ppm.            TWA 8 hours: 980 mg/m<sup>3</sup>.            TWA 8 hours: 400 ppm.</p>
Graphite butan-1-ol	<p>None.</p> <p><b>ACGIH TLV (United States, 1/2025)</b>            TWA 8 hours: 20 ppm.</p> <p><b>NIOSH REL (United States, 10/2020)</b> Absorbed through skin.            CEIL: 50 ppm.            CEIL: 150 mg/m<sup>3</sup>.</p> <p><b>OSHA PEL (United States, 5/2018)</b>            TWA 8 hours: 100 ppm.            TWA 8 hours: 300 mg/m<sup>3</sup>.</p> <p><b>CAL OSHA PEL (United States, 1/2025)</b> Absorbed through skin.            C: 150 mg/m<sup>3</sup>.            C: 50 ppm.</p>
1-methoxy-2-propanol	<p><b>ACGIH TLV (United States, 1/2025)</b> A4.            TWA 8 hours: 50 ppm.            TWA 8 hours: 184 mg/m<sup>3</sup>.            STEL 15 minutes: 100 ppm.            STEL 15 minutes: 369 mg/m<sup>3</sup>.</p> <p><b>NIOSH REL (United States, 10/2020)</b>            TWA 10 hours: 100 ppm.            TWA 10 hours: 360 mg/m<sup>3</sup>.            STEL 15 minutes: 150 ppm.            STEL 15 minutes: 540 mg/m<sup>3</sup>.</p> <p><b>CAL OSHA PEL (United States, 1/2025)</b> Absorbed through skin.            STEL 15 minutes: 540 mg/m<sup>3</sup>.            STEL 15 minutes: 150 ppm.            TWA 8 hours: 360 mg/m<sup>3</sup>.            TWA 8 hours: 100 ppm.</p>

### Biological exposure indices

Ingredient name	Exposure indices
Isopropyl alcohol	<p><b>ACGIH BEI (United States, 1/2025)</b>            BEI: 40 mg/l, acetone [in urine]. Sampling time: end of shift at end of workweek.</p>

## Section 8. Exposure controls/personal protection

**Appropriate engineering controls**

- Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls**

- Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures**

- Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**

- Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/ or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

**Skin protection**

**Hand protection**

- Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Recommended: Neoprene or Rubber gloves.

**Body protection**

- Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

**Other skin protection**

- Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**

- Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator w/ full or ½ face N95 cartridge masks if exposure limits are exceeded or symptoms are experienced.

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

**Physical state** : Liquid. [Paste.]

**Color** : Black.

**Odor** : Sharp.

**Odor threshold** : Not available.

**pH** : Not available.

**Melting point/freezing point** : Not available.

**Boiling point or initial boiling point and boiling range** : 82.22 to 117.78°C (180 to 244°F)

**Flash point** : Closed cup: >12.222°C (>54°F)

**Evaporation rate** : >1 (n-Butyl Acetate = 1)

**Flammability** : Not available.

**Lower and upper explosion limit/flammability limit** : Lower: 1.4%  
Upper: 12%

**Vapor pressure** : <0.53 kPa (<4 mm Hg)

**Relative vapor density** : Not available.

**Relative density** : 0.9

**Density** : Not available.

**Solubility(ies)**

Media	Result
cold water	Partially soluble
hot water	Partially soluble

**Miscible with water** : No.

**Partition coefficient: n-octanol/water** : Not applicable.

**Auto-ignition temperature**

Ingredient name	°C	°F	Method
1-methoxy-2-propanol	270	518	

**Decomposition temperature** : Not available.

**SADT** : Not available.

**Viscosity**

: Dynamic (room temperature): Not available.  
Kinematic (room temperature): Not available.  
Kinematic (40°C (104°F)): Not available.

### Particle characteristics

**Median particle size** : Not applicable.

### Other information

**Physical/chemical properties comments** : Volatility (w/w (%)): <65%

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.
<b>Conditions to avoid</b>	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
<b>Incompatible materials</b>	: Reactive or incompatible with the following materials: oxidizing materials Reactive or incompatible with the following materials: acids and alkalis. Amine.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

##### **Product/ingredient name**

Isopropyl alcohol

##### **Result**

**Rabbit - Dermal - LD50**

12800 mg/kg

**Rat - Oral - LD50**

5000 mg/kg

**Rat - Inhalation - LC50 Vapor**

72.2 mg/l [4 hours]

**Rat - Oral - LD50**

790 mg/kg

**Toxic effects:** Behavioral - General anesthetic

butan-1-ol

**Rabbit - Dermal - LD50**

3400 mg/kg

**Rat - Inhalation - LC50 Vapor**24000 mg/m<sup>3</sup> [4 hours]**Toxic effects:** Liver - Fatty liver degeneration Kidney, Ureter, and Bladder - Other changes Blood - Other changes

1-methoxy-2-propanol

**Rabbit - Dermal - LD50**

13 g/kg

**Rat - Male, Female - Oral - LD50**

4016 mg/kg

EU B.1 [Acute Toxicity (Oral)]

**Rat - Male, Female - Dermal - LD50**

&gt;2000 mg/kg

OECD B.3 [Acute Toxicity (Dermal)]

**Rat - Inhalation - LC50 Vapor**

&gt;36.9 mg/l [4 hours]

##### **Conclusion/Summary [Product]**

: Not available.

### Skin corrosion/irritation

**Date of issue/Date of revision**

: 01/02/2026

**Date of previous issue**

: No previous validation

**Version** : 1

9/18

## Section 11. Toxicological information

Product/ingredient name	Result
Isopropyl alcohol	<b>Rabbit - Skin - Mild irritant</b> Amount/concentration applied: 500 mg
butan-1-ol	<b>Rabbit - Skin - Moderate irritant</b> Duration of treatment/exposure: 24 hours Amount/concentration applied: 20 mg
1-methoxy-2-propanol	<b>Rabbit - Skin - Mild irritant</b> Amount/concentration applied: 500 mg

**Conclusion/Summary [Product]** : Not available.

### Serious eye damage/eye irritation

Product/ingredient name	Result
Isopropyl alcohol	<b>Rabbit - Eyes - Moderate irritant</b> Duration of treatment/exposure: 24 hours Amount/concentration applied: 100 mg
butan-1-ol	<b>Rabbit - Eyes - Moderate irritant</b> Amount/concentration applied: 10 mg <b>Rabbit - Eyes - Severe irritant</b> Amount/concentration applied: 100 mg <b>Rabbit - Eyes - Severe irritant</b> Duration of treatment/exposure: 24 hours Amount/concentration applied: 2 mg <b>Rabbit - Eyes - Severe irritant</b> Amount/concentration applied: 0.005 MI <b>Rabbit - Eyes - Severe irritant</b> Amount/concentration applied: 1.62 mg
1-methoxy-2-propanol	<b>Rabbit - Eyes - Mild irritant</b> Duration of treatment/exposure: 24 hours Amount/concentration applied: 500 mg

**Conclusion/Summary [Product]** : Not available.

### Respiratory corrosion/irritation

**Conclusion/Summary [Product]** : Not available.

### Respiratory or skin sensitization

#### Skin

**Conclusion/Summary [Product]** : Not available.

#### Respiratory

**Conclusion/Summary [Product]** : Not available.

## Section 11. Toxicological information

### Germ cell mutagenicity

**Conclusion/Summary [Product]** : Not available.

### Carcinogenicity

**Conclusion/Summary [Product]** : Not available.

### Classification

Product/ingredient name	OSHA	IARC	NTP
Isopropyl alcohol	-	3	-

### Reproductive toxicity

**Conclusion/Summary [Product]** : Not available.

### Specific target organ toxicity (single exposure)

#### **Product/ingredient name**

Isopropyl alcohol

butan-1-ol

1-methoxy-2-propanol

#### **Result**

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)  
(Narcotic effects) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)  
(Respiratory tract irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)  
(Narcotic effects) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)  
(Narcotic effects) - Category 3

### Specific target organ toxicity (repeated exposure)

#### **Product/ingredient name**

Isopropyl alcohol

#### **Result**

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (liver) - Category 2

### Aspiration hazard

Not available.

### Information on the likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

### Potential acute health effects

**Eye contact** : Causes serious eye damage.

**Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

**Skin contact** : Causes skin irritation.

**Ingestion** : Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Date of issue/Date of revision</b>	: 01/02/2026	<b>Date of previous issue</b>	: No previous validation	<b>Version</b> : 1	11/18
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## Section 11. Toxicological information

**Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

**Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness

**Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur

**Ingestion** : Adverse symptoms may include the following:  
stomach pains

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### **Short term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### **Long term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

**Conclusion/Summary [Product]** : Not available.

**General** : May cause damage to organs through prolonged or repeated exposure.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### **Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Carbon Conductive Paste	3245.7	27200.0	N/A	N/A	N/A
Isopropyl alcohol	5000	12800	N/A	72.2	N/A
butan-1-ol	790	3400	N/A	24	N/A
1-methoxy-2-propanol	4016	13000	N/A	N/A	N/A

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	
Isopropyl alcohol	<b>Acute - LC50 - Marine water</b> Crustaceans - Common shrimp, sand shrimp - <i>Crangon crangon</i> 1400 mg/l [48 hours]	<u>Effect:</u> Mortality
	<b>Acute - LC50 - Fresh water</b> Fish - Harlequinfish, red rasbora - <i>Rasbora heteromorpha</i> <u>Size:</u> 1 to 3 cm 4200 mg/l [96 hours]	<u>Effect:</u> Mortality
butan-1-ol	<b>Acute - LC50 - Fresh water</b> Fish - Fathead minnow - <i>Pimephales promelas</i> <u>Age:</u> 33 days; <u>Size:</u> 20.6 mm; <u>Weight:</u> 0.119 g 1730 mg/l [96 hours]	<u>Effect:</u> Mortality
	<b>Acute - EC50 - Fresh water</b> Algae - <i>Pseudokirchneriella subcapitata</i> 225 mg/l [96 hours]	OECD [Alga, Growth Inhibition Test]
	<b>Acute - EC50 - Fresh water</b> Daphnia - Water flea - <i>Daphnia magna</i> <u>Age:</u> 6 to 24 hours 1983 mg/l [48 hours]	<u>Effect:</u> Intoxication
	<b>Acute - NOEC - Fresh water</b> Fish - <i>Pimephales promelas</i> 519 mg/l [96 hours]	OECD [Fish, Acute Toxicity Test]
1-methoxy-2-propanol	<b>Acute - NOEC - Fresh water</b> Daphnia - <i>Daphnia magna</i> 415 mg/l [48 hours]	OECD [Daphnia sp. Acute Immobilization Test and Reproduction Test]
	<b>Acute - LC50 - Marine water</b> Fish - <i>Cyprinodon variegatus</i> >1000 mg/l [96 hours]	OECD 203 [Fish, Acute Toxicity Test]
	<b>Acute - EC50 - Marine water</b> Crustaceans - <i>Acartia tonsa</i> 2954 mg/l [48 hours]	
	<b>Acute - NOEC - Marine water</b> Crustaceans - <i>Acartia tonsa</i> 2200 mg/l [48 hours]	
	<b>Acute - EC50 - Marine water</b> Algae - <i>Skeletonema costatum</i> 6745 mg/l [72 hours]	

### Conclusion/Summary [Product]

: Not available.

### Persistence and degradability

Product/ingredient name	Result	
1-methoxy-2-propanol	<b>Aerobic - 86 mg/l</b> 96% [28 days] - Readily	OECD 301E [Ready Biodegradability - Modified OECD Screening Test]

### Conclusion/Summary [Product]

: Not available.

## Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Isopropyl alcohol	-	-	Readily
butan-1-ol	-	-	Readily
1-methoxy-2-propanol	-	-	Readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Isopropyl alcohol	0.05	-	Low
butan-1-ol	1	-	Low
1-methoxy-2-propanol	<1	-	Low

### Mobility in soil

**Soil/Water partition coefficient** : Not available.

### Other adverse effects

No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

### RCRA Toxic hazardous waste "U" List

Ingredient	CAS #	Status	Reference number
1-Butanol (I)	71-36-3	Listed	U031

## Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
<b>UN number</b>	UN1263	UN1263	UN1263	UN1263	UN1263
<b>UN proper shipping name</b>	Paint related material	PAINT RELATED MATERIAL	PRODUCTOS PARA PINTURA	PAINT RELATED MATERIAL	Paint related material

## Section 14. Transport information

Transport hazard class(es)	3 	3 	3 	3 	3 
Packing group	II	II	II	II	II
Environmental hazards	No.	No.	No.	No.	No.

### Additional information

DOT Classification	: <b>Reportable quantity</b> 50000 lbs / 22700 kg [6663 gal / 25222.2 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements. <b>Limited quantity</b> Yes. <b>Packaging instruction</b> Exceptions: 150. Non-bulk: 173. Bulk: 242. <b>Quantity limitation</b> Passenger aircraft/rail: 5 L. Cargo aircraft: 60 L. <b>Special provisions</b> 149, 367, B52, B131, IB2, T4, TP1, TP8, TP28
TDG Classification	: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3). <b>Explosive Limit and Limited Quantity Index</b> 5 <b>Passenger Carrying Road or Rail Index</b> 5 <b>Special provisions</b> 59, 142
Mexico Classification	: <b>Special provisions</b> 163, 367
IMDG	: <b>Emergency schedules</b> F-E, _S-E <b>Special provisions</b> 163, 367
IATA	: <b>Quantity limitation</b> Passenger and Cargo Aircraft: 5 L. Packaging instructions: 353. Cargo Aircraft Only: 60 L. Packaging instructions: 364. Limited Quantities - Passenger Aircraft: 1 L. Packaging instructions: Y341. <b>Special provisions</b> A3, A72, A192
Special precautions for user	: <b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk according to IMO instruments	: Not available.

## Section 15. Regulatory information

U.S. Federal regulations	: <b>TSCA 8(a) CDR Exempt/Partial exemption:</b> Not determined <b>United States inventory (TSCA 8b):</b> All components are active or exempted.
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### TSCA 12(b) - Chemical export notification

Not applicable.

**Clean Air Act Section 112** : Not listed

**(b) Hazardous Air Pollutants (HAPs)**

**Clean Air Act Section 602** : Not listed  
**Class I Substances**

**Clean Air Act Section 602** : Not listed  
**Class II Substances**

## Section 15. Regulatory information

**DEA List I Chemicals** : Not listed  
**(Precursor Chemicals)**

**DEA List II Chemicals** : Not listed  
**(Essential Chemicals)**

### SARA 302/304

#### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : FLAMMABLE LIQUIDS - Category 2  
SKIN IRRITATION - Category 2  
SERIOUS EYE DAMAGE - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

#### Composition/information on ingredients

Name	%	Classification
Isopropyl alcohol	≥40 - ≤55	FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 HNOC - Defatting irritant
Graphite butan-1-ol	≥15 - ≤25 ≥5 - ≤15	COMBUSTIBLE DUSTS FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
1-methoxy-2-propanol	≥5 - ≤15	FLAMMABLE LIQUIDS - Category 3 EYE IRRITATION - Category 2B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

### SARA 313

	Product name	CAS number	%
<b>Form R - Reporting requirements</b>	butan-1-ol	71-36-3	≥5 - ≤15
<b>Supplier notification</b>	butan-1-ol	71-36-3	≥5 - ≤15

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### State regulations

**Massachusetts** : The following components are listed: ISOPROPYL ALCOHOL; GRAPHITE (NATURAL) DUST; GRAPHITE, SYNTHETIC; N-BUTYL ALCOHOL; PROPYLENE GLYCOL METHYL ETHER

**New York** : The following components are listed: Butyl alcohol

## Section 15. Regulatory information

**New Jersey** : The following components are listed: ISOPROPYL ALCOHOL; GRAPHITE (NATURAL); GRAPHITE; n-BUTYL ALCOHOL; PROPYLENE GLYCOL MONOMETHYL ETHER

**Pennsylvania** : The following components are listed: 2-PROPANOL; GRAPHITE; GRAPHITE (SYNTHETIC); 1-BUTANOL; 2-PROPANOL, 1-METHOXY-

**California Prop. 65**

This product does not require a Safe Harbor warning under California Prop. 65.

### International regulations

#### [Chemical Weapon Convention List Schedules I, II & III Chemicals](#)

Not listed.

#### [Montreal Protocol](#)

Not listed.

#### [Stockholm Convention on Persistent Organic Pollutants](#)

Not listed.

#### [Rotterdam Convention on Prior Informed Consent \(PIC\)](#)

Not listed.

#### [UNECE Aarhus Protocol on POPs and Heavy Metals](#)

Not listed.

## Section 16. Other information

### [Hazardous Material Information System \(U.S.A.\)](#)

Health	*	3
Flammability		3
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

### [National Fire Protection Association \(U.S.A.\)](#)



### [Procedure used to derive the classification](#)

Classification	Justification
FLAMMABLE LIQUIDS - Category 2	On basis of test data
SKIN IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE - Category 1	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2	Calculation method

## Section 16. Other information

### History

<b>Date of issue/Date of revision</b>	: 01/02/2026
<b>Date of previous issue</b>	: No previous validation
<b>Version</b>	: 1
<b>Prepared by</b>	: Sphera Solutions
<b>Key to abbreviations</b>	<p>: ATE = Acute Toxicity Estimate          BCF = Bioconcentration Factor          GHS = Globally Harmonized System of Classification and Labelling of Chemicals          IATA = International Air Transport Association          IBC = Intermediate Bulk Container          IMDG = International Maritime Dangerous Goods          IMO = International Maritime Organization          LogPow = logarithm of the octanol/water partition coefficient          MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)          N/A = Not available          SGG = Segregation Group          TDG = Transportation of Dangerous Goods          UN = United Nations</p>
<b>References</b>	<p>: HCS (U.S.A.) - Hazard Communication Standard          International transport regulations</p>

 Indicates information that has changed from previously issued version.

### Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.