Safety Data Sheet

Date Effective: December 4, 2018

SPI Catalog # 04996-AB, 04996-DA

Thinner for Flash-Dry Silver Conductive Paint

SPI Supplies Division

Structure Probe, Inc. 206 Garfield Ave., West Chester, PA 19380-4512 USA Phone: 1-(610)-436-5400 Fax: 1-(610)-436-5755 sales@2spi.com http://www.2spi.com Manufacturer's CAGE: 1P573

Section 1.1: Identification

Chemical Name/Synonyms Thinner for Flash-Dry Silver Conductive Paint

Product or Trade Name Thinner for Flash-Dry Silver Conductive Paint

CAS #'s 78-93-3; 108-10-1

Chemical Formula..... Mixture

Section 1.2: Relevant Uses/Restrictions

Thinner for Flash-Dry Silver Conductive Paint.

Section 1.3: Supplier of the Safety Data Sheet

SPI Supplies Division Structure Probe, Inc. 206 Garfield Ave., West Chester, PA 19380-4512 USA Phone: 1-(610)-436-5400 Fax: 1-(610)-436-5755 sales@2spi.com http://www.2spi.com Manufacturer's CAGE: 1P573

Section 1.4: Emergency telephone number

Emergencies Contacting CHEMTREC:

24 Hour Emergency Use Only #'s... Worldwide phone: 1-(703)-741-5970 Toll-free phone: 1-(800)-424-9300 USA + Canada only

Section 2: Hazard Identification

2.1 Classification of the substance

GHS Classification of the substance or mixture in accordance with 29 CFR 1910 (OSHA HCS):

Flammable liquids (category 2) Acute toxicity, Oral (category 5) Acute toxicity, Inhalation (category 4) Skin irritation (category 3) Eye irritation (Category 2A) Specific target organ toxicity – single exposure (category 3)

2.2 Label elements

Pictogram



Signal Word: Danger

Hazard statements:

- H225 Highly flammable liquid and vapor.
- H303 May be harmful if swallowed.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H332 harmful if inhaled.
- H335 May cause respiratory irritation.

Precautionary statements:

- P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
- P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3 Other Hazards:

Hazardous Material Information System USA

2
3
0
В
(

NFPA Rating (estimated)

Health	2
Flammability	3
Reactivity	0

Section 3: Composition

3.1 Substances:

Material does not meet the criteria of a substance.

3.2 Mixtures:

Component	CAS #	EC #	Weight Percent
Methyl ethyl ketone	78-83-3	201-159-0	>30
Methyl isobutyl ketone	108-10-1	203-550-1	>30

4.1 Description of first aid measures:

Inhalation:

Get medical aid immediately. Remove to fresh air immediately. Artificial respiration if breathing has stopped. If breathing is difficult, give oxygen. **Do NOT use mouth-to-mouth resuscitation.** If breathing has ceased, apply artificial respiration using oxygen and a suitable mechanical device such as a bag and a mask.

Skin Contact:

Get medical aid. Immediately flush skin thoroughly with water for at least 15 minutes. Remove contaminated clothing and shoes. Wash clothing before reuse.

Eye Contact:

Get medical aid immediately.

Immediately flush thoroughly with water for at least 15 minutes, occasionally lifting the upper and lower eyelids.

Do not allow victim to rub or keep eyes closed.

Ingestion:

Do NOT induce vomiting. If conscious and alert, give 2-4 cupfuls of milk or water. **Never give anything by mouth to an unconscious person.** Get medical aid immediately.

Self-protection of the first aider:

Do NOT use mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed:

The most important known symptoms and effects are described in the labelling (see Section 2.2) and/or in Section 11/Toxicological Information.

4.3 Indication of any immediate medical attention and special treatment needed:

Treat symptomatically and supportively.

Section 5: Fire Fighting Measures

5.1 Extinguishing media:

For small fires use dry chemical, CO₂, or "alcohol" foam. Use water spray to cool fire-exposed containers and to disperse vapor. Water on fire itself may be ineffective.

For large fires, use water spray, fog, or alcohol-resistant foam. DO NOT use straight streams of water. Cool containers with flooding quantities of water until well after fire is out.

5.2 Special hazards arising from the substance or mixture:

Dangerous fire and explosion hazard. Vapor can travel distance to ignition source and flash back.

5.3 Hazardous combustion products:

During a fire, irritating and highly toxic gases may be generated by thermal decomposition or

combustion.

May release vapors that form explosive mixtures at temperatures above the flashpoint. Hot organic vapors or mists are susceptible to sudden spontaneous combustion when mixed with air. Ignition may occur at temperatures below published auto-ignition or ignition temperatures. Ignition temperatures decrease with increasing vapor volume and vapor/air contact time, and are

- influenced by pressure changes.
- Ignition may occur at typical elevated temperature process conditions, especially in process operating under vacuum if subjected to sudden ingress or air, or outside process equipment operating under elevated pressure if sudden escape of vapors or mists to the atmosphere occurs.

5.4 Advice for firefighters:

Special protective equipment and precautions for firefighters:

Structural firefighters' protective clothing will only provide limited protection.

Wear positive pressure self-contained breathing apparatus (SCBA).

Move containers from fire area if you can do it without risk.

LARGE FIRES: Cool containers with flooding quantities of water until well after fire is out.

Section 6: Accidental Release Measures

6.1 Personal precautions:

Evacuate the area of all unnecessary personnel.

Wear suitable protective equipment, including self-contained breathing apparatus.

Eliminate any ignition sources until the area is determined to be free from explosion or fire hazards. Contain the release and eliminate its source, if this can be done without risk.

6.2 Environmental precautions:

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and material for containment and cleaning up:

Absorb spill with an absorbent, non-combustible material such as earth, sand, or vermiculite. Scoop up with non-sparking tool and containerize for proper disposal.

6.4 Reference to other sections:

For disposal information, see Section 13.

Section 7: Handling and Storage

7.1 Precautions for safe handling:

Protective measures:

Use only in a well-ventilated area.

Wash thoroughly after handling.

Remove contaminated clothing and wash before reuse.

Avoid contact with eyes, skin, and clothing.

Ground and bond containers when transferring material.

Use spark-proo0f tools and explosion proof equipment.

Avoid contact with heat, sparks and flame.

Empty containers may contain residue – do not pressurize, or expose empty containers to heat, sparks, or open flames.

Do not take internally.

Eye wash and safety equipment should be readily available.

7.2 Conditions for safe storage, including any incompatibilities:

Store away from sources of ignition.

Store in a flammables area.

Store in a cool, dry, well-ventilated area.

7.3 Specific end uses:

Thinner for Flash-Dry Silver Conductive Paint.

This material is not being offered for clinical or diagnostic applications, agricultural uses or for human or animal consumption.

Section 8: Exposure Controls and Personal Protection

8.1 Control parameter and Personal Protection: Workplace exposure limits:

Airborne Exposure Limits:

Chemical Name	ACGIH	NIOSH	OSHA - Final PEL
Methyl Ethyl Ketone	200 ppm TWA 300 ppm STEL 3000 ppm IDHL	200 ppm TWA 590 mg/m3 TWA	200ppm TWA 590 mg/m3 TWA
Methyl Isobutyl Ketone	50 ppm TWA 75 ppm STEL 500 ppm IDHL	50 ppm TWA 205 mg/m3 TWA	100 ppm TWA 410 mg/m3 TWA

OSHA Vacated PELS:

Methyl Ethyl Ketone 200 ppm TWA; 590 mg/m³ TWA; 300 ppm STEL; 885 mg/m³ = STEL Methyl Isobutyl Ketone 50 ppm TWA; 205 mg/m³ TWA; 75ppm STEL; 300 mg/m³ = STEL

Biological limit values: No additional data available.

8.2 Exposure controls:

8.2.1 Appropriate engineering controls:

An eyewash facility and a safety shower should be available. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits.

8.2.2 Individual protection measures:

Eyes: Wear chemical safety goggles as described by OSHA's eye and face–protection regulations in 29 CFR 1910.133 or the European Standard = EN166.

Skin: Wear appropriate protective gloves to prevent skin exposure.

- **Clothing:** Wear appropriate protective clothing to prevent skin exposure.
- **Respirators:** Follow the OSHA respirator regulations found in **29**CFR = **1910**.134 or the European Standard EN149. Always us a NIOSH or European = Standard approved respirator when necessary.

8.2.3 Environmental exposure controls:

No data available.

Section 9: Physical and Chemical Properties

9.1 Information on basic physical and chemical properties:

Methyl Isobutyl Ketone Methyl Ethyl Ketone Boiling Point..... 760 mm Hg : 80°C 117.4°C Formula Weight..... 72.1 g/mol 100.2 g/mol Coeff. of Water/Oil Dist. NOT DETERMINED NOT DETERMINED pH (Liquids Only)..... NOT DETERMINED NOT DETERMINED Melting Point..... -87°C -84°C Vapor Pressure..... 71.2 mm Hg 15.7 mm Hg Vapor Density/Air is 1... 2.5 3.5 Solubility In Water..... soluble insoluble Appearance and Color..... Mixture is a clear, colorless liquid **Specific Gravity(H₂O = 3D 1):** 0.8050 0.8010 2.7(ether=1) **Evaporation Rate** 1.6(butyl acetate=1) Solubility in water: partial Specific Gravity/Density: 1.71 Molecular Formula: n/a Molecular Weight: n/a: Odor..... Mixture has a sweet smell

9.2 Other information:

No additional information available.

Section 10: Stability and Reactivity

10.1 Reactivity:

No data available.

10.2 Chemical Stability:

Stable under recommended storage conditions.

10.3 Possibility of Hazardous Reactions:

Hazardous polymerization may occur.

10.4 Conditions to avoid:

Heat, Incompatible ignition sources, Contact with ignition sources.

10.5 Incompatible materials:

Oxidizing agents; Reducing agents; Caustics and strong bases, such as sodium hydroxide, ammonium hydroxide, potassium hydroxide, calcium hydroxide, ammonia; copper, amines; isocyanates; chlorosulfonic acid; fuming sulfuric acid; peroxides; pyridine; potassium-tert-butoxide.

10.6 Hazardous decomposition products:

Carbon monoxide, Carbon dioxide, Irritating and toxic fumes and gases.

Section 11: Toxicological Information

RTECS Numbers:

CAS # 78-93-3:	EL6475000
CAS # 108-10-1:	SA9275000

11.1 Information on toxicological effects: A. Acute toxicity:

Toxicity data:

CAS # 78-93-3

CAS # 108-10-1

Inhalation,Mouse	LC50	32 gm/m3/4H	23300 mg/m3
Inhalation, Rat	LC50	11700 ppm /4H	8.2 mg/L /4H
Oral, Mouse	LD50	4050 mg/kg	2671 mg/kg
Oral, rat	LD50	2737 mg/kg	2080 mg/kg

B. Skin corrosion/irritation:

Toxicity data:	CAS # 78-93-3	CAS # 108-10-1
Draize test, Rabbit, skin:	500mg/24H Moderate	500mg/24H Mild

C. Serious eye damage/irritation:

Iritation data:	CAS # 78-93-3	CAS # 108-10-1
Eyes, Rabbit	Irritating	Moderate eye irritation/24H

D. Respiratory or skin sensitization:

No data available.

E. Germ cell mutagenicity:

CAS # 78-93-3:

Sex chromosome loss and nondisjunction: Yeast Saccharomyces cerevisiae, 33800 ppm

F. Carcinogenicity:

For CAS # 78-93-3:

- IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible, or confirmed human carcinogen by IARC.
- OSHA: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
- NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP>
- ACGIH: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

For CAS # 108-10-1

IARC: 2B Group 2B Possibly carcinogenic to humans.

- OSHA: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
- NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP>
- ACGIH: A3 Confirmed animal carcinogen with unknown relevance to humans.

G. Reproductive toxicity:

No data available.

H. STOT-single exposure:

CAS # 78-93-3: May cause drowsiness. CAS # 108-10-1: Respiratory irritation.

I... STOT-repeated exposure:

No data available.

J. Aspiration hazard:

No data available.

Section 12: Ecological Information

12.1 Ecotoxicity:		
Species:	CAS # 78-93-3	CAS # 108-10-1
Algae:	No data available	EC50=400 mg/L; 96h
Fish: Pimephales promelas Fish: Lepomis macrochirus	LC50 3220 mg/L; 96h LC50 1690 mg/L; 96h	496-514 mg/L; 96h (flow-through)
Microtox	EC50 3403 mg/L 30min EC50 3420 mg/L 5min	EC50 79.6 mg/L 5min
Water flea: Daphnia Magna	EC50 4025-6440 mg/L 48h static EC50 5091 mg/L 48h EC50 >520 mg/L 48h	EC50 4280 mg/L 24h EC50 170 mg/L 48h

12.2 Persistence and degradability:

Persistence is unlikely based on information available.

12.3 Bio-accumulative potential:

No data available.

12.4 Mobility in soil:

Will likely be mobile in the environment due to its water solubility.

12.5 Results of PBT and vPvB assessment:

PBT/vPvB not available as chemical safety assessment not required/not conducted.

12.6 Other adverse effects:

No data available.

Section 13: Disposal Considerations

13.1 Waste treatment methods:

Consult state and local hazardous waste regulations to ensure complete and accurate classification.

US EPA guidelines for hazard classification determination are listed in 40CFR Parts 261.3.

RCRA P-Series: None listed

RCRA U-Series:

CAS # 78-93-3: waste number U159 (Ignitable, Toxic Waste) CAS # 108-10-1: waste number U161 (Ignitable Waste)

Section 14: Transport Information

DOT:

UN Number:UN1263Proper Shipping Name:Paint Related MaterialLabel:Flammable LiquidHazard Class:3Packing Group:II

IATA:

UN Number:	UN1263
Proper Shipping Name:	Paint Related Material
Label:	Flammable Liquid
Hazard Class:	3
Packing Group:	Ш

IMDG:

UN Number:	UN1263
Proper Shipping Name:	Paint Related Material
Label:	Flammable Liquid
Hazard Class:	3
Packing Group:	Ш

Section 15: Regulatory Information

15.1 Safety, health and environmental regulations/ legislation specific for the substance or mixture:

U.S. Government Regulations:

TSCA Active Inventory List:

CAS # 78-93-3 is listed. CAS # 108-10-1 is listed.

TSCA 12b: Contains no TSCA 12b components.

SARA 302: Contains no SARA 302 components.

SARA 311/312: Fire Hazard. Acute Health Hazard. Chronic Health Hazard.

SARA 313:

CAS # 108-10-1 Revision Date: 20017-03-01

CERCLA Components:

CAS # 78-93-3Hazardous Substance RQ: 5000 lbs.CAS # 108-10-1Hazardous Substance RQ: 5000 lbs.

State Right To Know Lists:

CAS # 78-93-3 is listed by Massachusetts, New Jersey, Pennsylvania, Illinois, and Rhode Island. CAS # 108-10-1 is listed by Massachusetts, New Jersey, Pennsylvania, Illinois, and Rhode Island.

California Prop. 65:

CAS # 108-10-1 is known to the State of California to be a Developmental Carcinogen.

15.2 Chemical Safety Assessment: Has not been carried out.

Date of Preparation: 04 December 2018

Abbreviations and acronyms

IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation CMRG: Chemical Manufacturer's Recommended Guidelines IATA: International Air Transport Association ACGIH: American Conference of Governmental Industrial Hygienists AIHA: American Industrial Hygiene Association EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bio-accumulative and Toxicological vPvB: very Persistent and very Bio-accumulative NIOSH: National Institute for Occupational Safety **OSHA: Occupational Safety Health** ATE: Acute Toxicity Estimates TLV: Threshold Limit Value PEL: Permissible Exposure Limit **REL: Recommended Exposure Limit** STEL: Short Term Exposure Limit **CEIL:** Ceiling TSCA: Toxic Substances Control Act (USA) OECD: Organization for Economic Co-operation and Development DSL: Domestic Substances List (Canada) PICCS: Philippine Inventory of Chemicals and Chemical Substances ENCS: Existing and New Chemical Substances (Japan) AICS: Australian Inventory of Chemical Substances IECSC: Inventory of Existing Chemical Substances in China **KECL: Korea Existing Chemicals List**

Section 16: Other Information

Disclaimer of Liability:

Caution! Do not use SPI Supplies products or materials in applications involving implantation within the body; direct or indirect contact with the blood pathway; contact with bone, tissue, tissue fluid, or blood; or prolonged contact with mucous membranes. Products offered by SPI Supplies are not designed or manufactured for use in implantation in the human body or in contact with internal body fluids or tissues. SPI Supplies will not provide to customers making devices for such applications any notice, certification, or information necessary for such medical device use required by US FDA (Food and Drug Administration) regulation or any other statute. SPI Supplies and Structure Probe, Inc. make no representation, promise, express warranty or implied warranty concerning the suitability of these materials for use in implantation in the human body or in contact with internal body tissues of fluids.

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